



Retroreflective sensor

ML7-54-G-4541



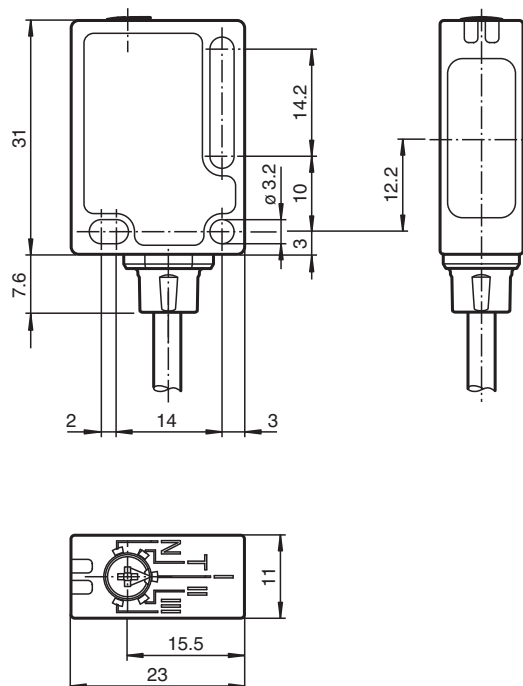
- Reliable sensor for standard applications
- Miniature design with versatile mounting options
- Detects transparent materials
- TEACH-IN switch for setting the contrast detection levels
- Automatic adjustment in case of soiling in contrast detection mode
- Certified by ECOLAB

Retroreflective sensor for standard applications, miniature design, clear object detection, front optical face, 7.6 m detection range, red light, light on, 2 push-pull outputs, fixed cable with M16 coupling nut and plug



Function

Dimensions



Technical Data

General specifications

Effective detection range	0 ... 3.5 m in TEACH mode 0 ... 5.7 m at switch position "N"
Reflector distance	0 ... 3.5 m in TEACH mode 0 ... 5.7 m at switch position "N"
Threshold detection range	7.6 m
Reference target	H85-2 reflector
Light source	LED
Light type	modulated visible red light , 660 nm
Polarization filter	yes
Angle deviation	max. $\pm 1^\circ$
Diameter of the light spot	approx. 40 mm at detection range 1 m
Angle of divergence	1.7 °
Ambient light limit	40000 Lux

Indicators/operating means

Operation indicator	LED green, statically lit Power on , Undervoltage indicator: Green LED, pulsing (approx. 0.8 Hz) , short-circuit : LED green flashing (approx. 4 Hz)
Function indicator	LED yellow: switching state ; Stability control ; Teach-In
Control elements	5-step switch for setting the contrast detection levels.
Contrast detection levels	10 % - clean, water filled PET bottles 18 % - clear glass bottles 40 % - colored glass or opaque materials adjustable due to Teach-In switch

Electrical specifications

Operating voltage	U_B	10 ... 30 V DC
Ripple		max. 10 %
No-load supply current	I_0	< 20 mA at 24 V DC

Output

Switching type		light-on
Signal output		2 push-pull (4 in 1) outputs, complementary, short-circuit proof, reverse polarity protected
Switching voltage		max. 30 V DC
Switching current		max. 100 mA
Switching frequency	f	1 kHz
Response time		500 μ s

Conformity

Product standard	EN 60947-5-2
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Approvals and certificates

Protection class	II, rated voltage ≤ 50 V AC with pollution degree 1-2 according to IEC 60664-1 functional insulation acc. to DIN EN 50178
UL approval	cULus
CCC approval	CCC approval / marking not required for products rated ≤ 36 V

Ambient conditions

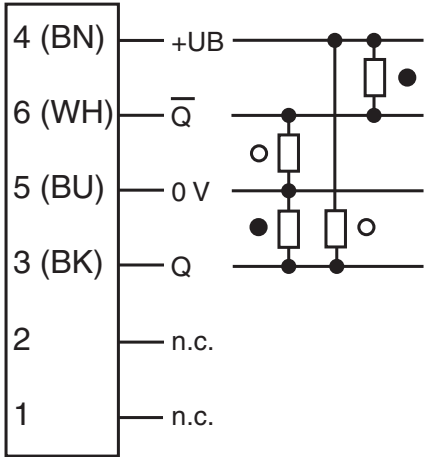
Ambient temperature	-20 ... 60 °C (-4 ... 140 °F)
Storage temperature	-40 ... 75 °C (-40 ... 167 °F)

Mechanical specifications

Housing width	11 mm
Housing height	31 mm
Housing depth	23 mm
Degree of protection	IP67 / IP69K
Connection	3 m fixed cable with cable gland type Jacob 50.616 PA/R (M16) and AMP connector type 926476-3 , 6-pin
Material	
Housing	PC (glass-fiber-reinforced Makrolon)
Optical face	PMMA
Mass	50 g

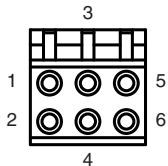
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Connection Assignment

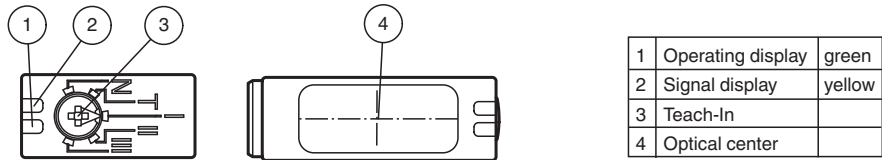


○ = Light on
● = Dark on

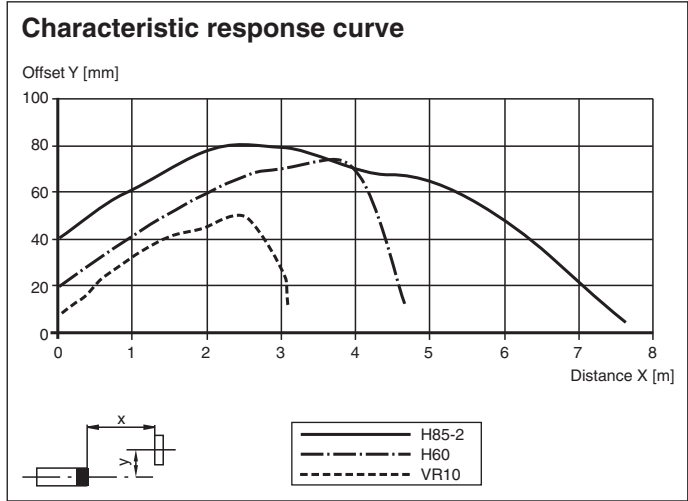
Connection Assignment



Assembly

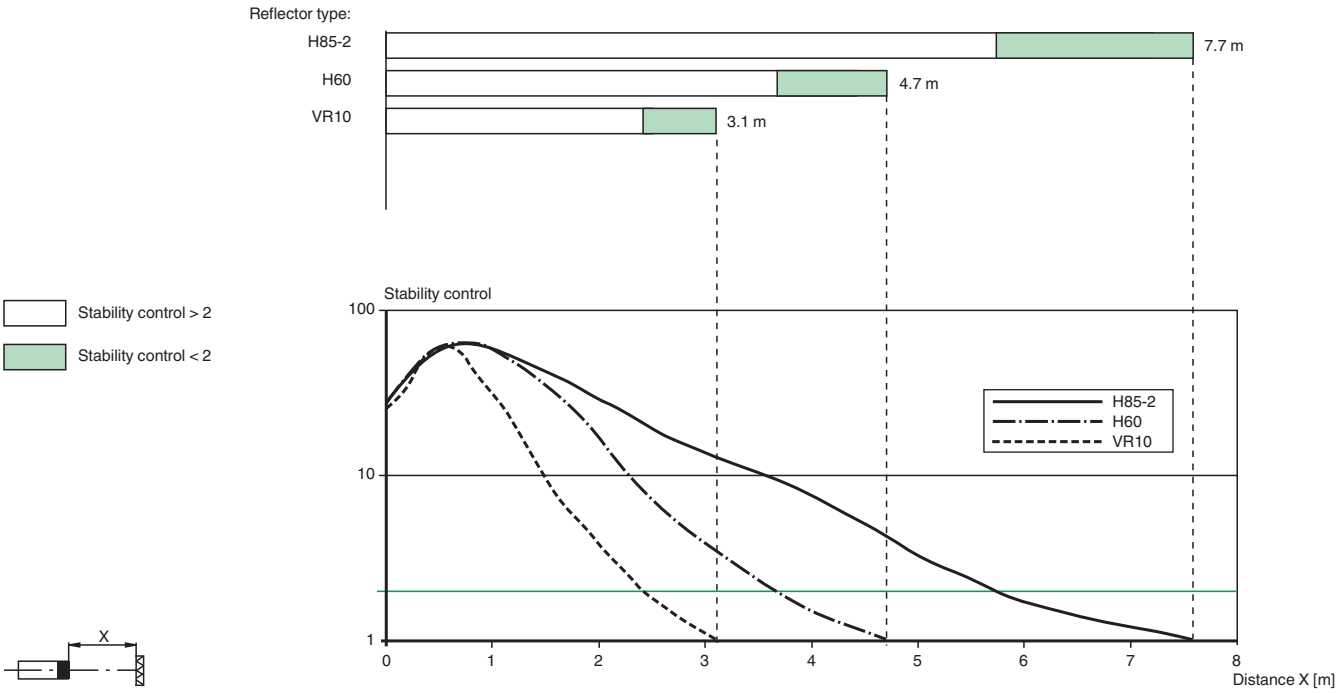


Characteristic Curve



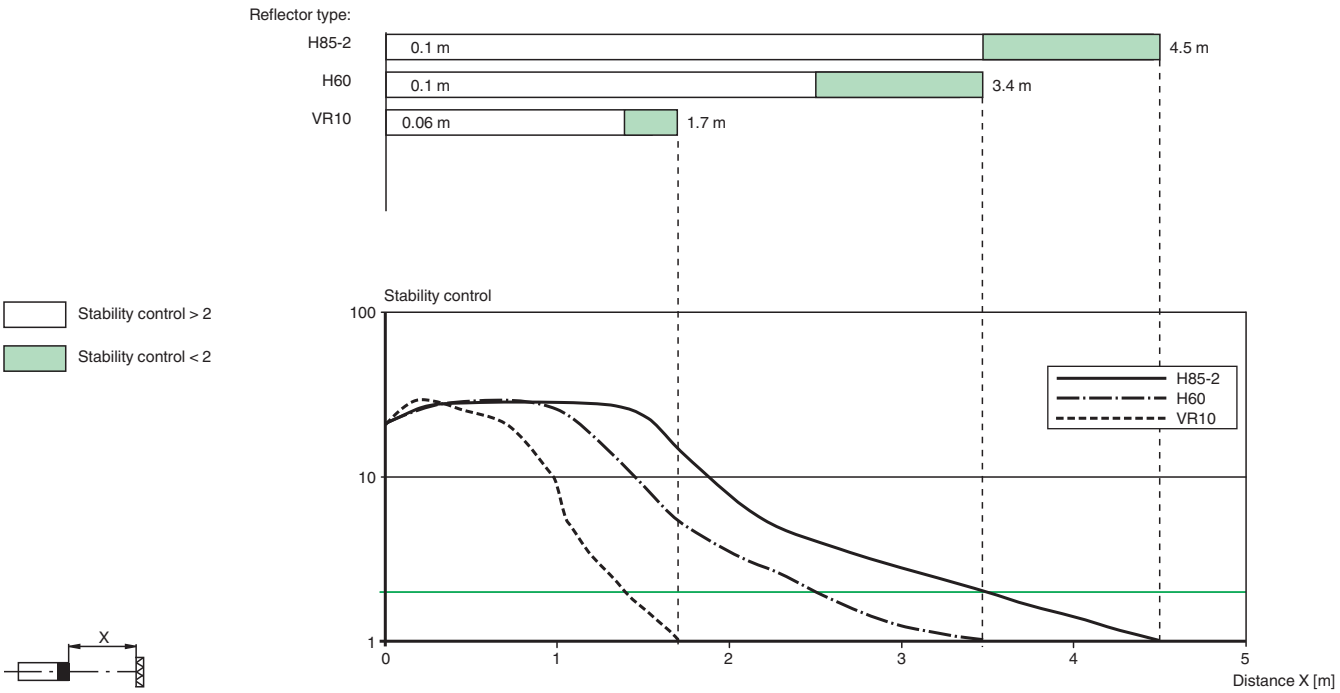
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Relative received light strength in switch position "N"



Characteristic Curve

Relative received light strength in switch position "I ... III"



Accessories

	OMH-ML7-01	Mounting aid for ML7 and ML8 series, Mounting bracket
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Teach-In

Adjustment instructions for Teach-In operation:

Step	Switch position	LED green	LED yellow	Time/frequency	Explanations/comments
1	N	on	flashes	4/s	In switch position "N" directed towards reflector. Reflector detected without function reserve .
	N	on	on	-	In switch position "N" directed towards reflector. Reflector detected with function reserve (recommended).
2	T	off/on	on	200 ms	The selection of a new switch position is indicated by the green LED going out for a short time. This also applies to the selection of the other switch positions.
	T	flashes	flashes	2.5 s	<i>Slow</i> alternating flashing: Teach-In process has been performed correctly . Max. duration of the Teach-In process: 2 s
	T	flashes	flashes	8/s	<i>Quick</i> alternating flashing: Teach-In process has not been performed correctly . (e.g. receiver signal not sufficient, sensor not directed correctly towards reflector). Status is terminated by turning switch to position N.
3/1	I	on	on	-	Contrast detection 10 % is activated. (e.g. clean PET bottles filled with water)
3/2	II	on	on	-	Contrast detection 18 % is activated. (e.g. clear glass bottles)
3/3	III	on	on	-	Contrast detection 40 % is activated. (e.g. coloured glass or non-transparent materials)